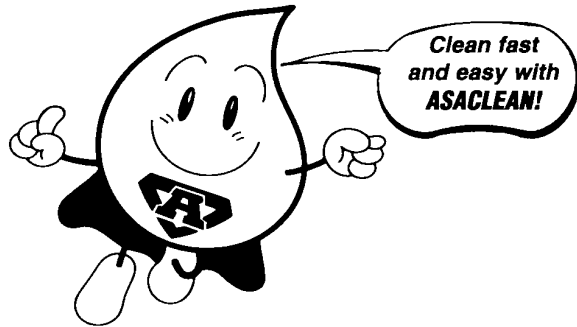


ASACLEAN®

PURGING COMPOUND FOR PLASTIC INJECTION MOLDING MACHINES & EXTRUDERS



These are the most important steps to remember that will make purging with Asaclean most effective:

PURGING TIPS FOR INJECTION MOLDING

- For screw and barrel cleaning, keep the screw in the **full forward position** by increasing **backpressure** to the **MAXIMUM** safe level.
- Increase the screw speed to the **MAXIMUM** safe level once the barrel is full of ASACLEAN.
- Once the purge pile is free of contamination, clean the nozzle area and check ring by dropping the backpressure and performing **short, high-velocity injection shots**.
- **IMPORTANT:** To displace the ASACLEAN from the machine, follow the same procedures as above when first introducing the next resin (i.e. Screw forward, high back pressure and high screw speed).

Save Time and Money
Minimize Rejects

For complete procedures and techniques, see our [Purging Instructions for Injection Molding](#) when using ASACLEAN. For technical questions or assistance, contact Sun Plastech, Inc. at 1-800-787-4348

Form #002