ASACLEAN® Purging Compound

COST SAVINGS ANALYSIS

Actual Test Case

1.25"	2.5 lbs			Natural PP	UP
Machine Size	Barrel Capacity			Current Purge	ASACLEAN Grade

dark	talc filled PP	☐ YES	☐ NO	→	light	talc filled PP
Color	Material	Deposit	Removal		Color	Material

			Current Purging Method	Purge with ASACLEAN
STEP 1				
Machine Downtime	X Estimated Machine Running Cost	=	3 Hr	0.33 Hr
			x $ 50.00 /HR	x $ 50.00 /HR
	Machine Downtime Cost:		$ 150.00	$ 16.50
STEP 2				
Amount of Purge Material Used	Purge Material X Price/LB	=	30 LBS	5 LBS
			x $ 0.86 /LB	x $ 2.72 /LB
Plus			Total $ 25.80	$ 13.60
Replacement Resin Qty	X Resin Price/LB	=	20 LBS	10 LBS
			x $ 0.86 /LB	x $ 0.86 /LB
			Total $ 17.20	$ 8.60
	Total Purge Materials Cost:		$ 43.00	$ 22.20
STEP 3				
Total Cost to Purge: (Step 1 + Step 2)		=	$ 193.00	$ 38.70
STEP 4				
Cost Savings Using ASACLEAN:				80%

Additional Savings:

Off-Spec/Total Amount Produced	=	/	/

Conclusion: ASACLEAN Purging Compound Saves Time & Money!

Contact us directly at: 1-800-787-4348, or visit our website www.ASACLEAN.com