

ASACLEAN® Purging Compound

COST SAVINGS ANALYSIS

Actual Test Case

2.5"	8-10 lbs				PVC	ADVANTAGE
Machine Size	Barrel Capacity				Current Purge	ASACLEAN Grade

black	PVC	<input type="checkbox"/> YES	<input type="checkbox"/> NO		white	PVC
Color	Material	Deposit	Removal		Color	Material

STEP 1

Machine Downtime	X Estimated Machine Running Cost	=	Current Purging Method	Purge with ASACLEAN
			4 Hr	0.5 Hr
			x \$ 60.00 /HR	x \$ 60.00 /HR
	Machine Downtime Cost:		<u>\$ 240.00</u>	<u>\$ 30.00</u>

STEP 2

Amount of Purge Material Used	Purge Material X Price/LB	=	100 LBS	20 LBS
			x \$ 0.67 /LB	x \$ 2.86 /LB
Plus			Total \$ 67.00	\$ 57.20
Replacement Resin Qty	X Resin Price/LB	=	LBS	10 LBS
			x \$ /LB	x \$ 0.67 /LB
	Total Purge Materials Cost:		Total \$ -	\$ 6.70
			<u>\$ 67.00</u>	<u>\$ 63.90</u>

STEP 3

Total Cost to Purge: (Step 1 + Step 2)	=	\$ 307.00	\$ 93.90
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STEP 4

Cost Savings Using ASACLEAN:	69%
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Additional Savings:

Off-Spec/Total Amount Produced	=	<input type="text" value=" /"/>	<input type="text" value=" /"/>
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Conclusion: ASACLEAN Purging Compound Saves Time & Money!

Contact us directly at: 1-800-787-4348, or visit our website www.ASACLEAN.com