

ASACLEAN® Purging Compound

COST SAVINGS ANALYSIS

Actual Test Case

| | | | |
|--------------|-----------------|-------------------|----------------|
| <u>2.5"</u> | <u>12 lbs</u> | <u>screw pull</u> | <u>SX</u> |
| Machine Size | Barrel Capacity | Current Purge | ASACLEAN Grade |

| | | | | | | |
|-----------------|------------|------------------------------|-----------------------------|----------|-----------------|------------|
| <u> </u> | <u>PSA</u> | <input type="checkbox"/> YES | <input type="checkbox"/> NO | ➔ | <u> </u> | <u>FEP</u> |
| Color | Material | Deposit | Removal | | Color | Material |

STEP 1

| | | | | | |
|------------------|--------------------------------------------------------------------|---|-----------------|------------------------|-----------------------|
| Machine Downtime | <input checked="" type="checkbox"/> Estimated Machine Running Cost | = | <u> </u> | Color | <u> </u> |
| | | | | Current Purging Method | Purge with ASACLEAN |
| | | | | <u> </u> | <u> </u> |
| | | | | 24 Hr | 3 Hr |
| | | | | x \$ <u>50.00</u> /HR | x \$ <u>50.00</u> /HR |
| | Machine Downtime Cost: | | | <u>\$ 1,200.00</u> | <u>\$ 150.00</u> |

STEP 2

| | | | | | |
|-------------------------------|----------------------------------------------------|---|-----------------|--------------------------|------------------------|
| Amount of Purge Material Used | <input checked="" type="checkbox"/> Price/LB | = | <u> </u> | 100 LBS | <u> </u> |
| | | | | x \$ <u>20.00</u> /LB | x \$ <u>5.85</u> /LB |
| Plus | | | | Total <u>\$ 2,000.00</u> | Total <u>\$ 117.00</u> |
| Replacement Resin Qty | <input checked="" type="checkbox"/> Resin Price/LB | = | <u> </u> | LBS | <u> </u> |
| | | | | x <u> </u> /LB | x \$ <u>20.00</u> /LB |
| | | | | Total <u>\$ -</u> | Total <u>\$ 300.00</u> |
| | Total Purge Materials Cost: | | | <u>\$ 2,000.00</u> | <u>\$ 417.00</u> |

STEP 3

| | | | |
|----------------------------------------|---|--------------------|------------------|
| Total Cost to Purge: (Step 1 + Step 2) | = | <u>\$ 3,200.00</u> | <u>\$ 567.00</u> |
|----------------------------------------|---|--------------------|------------------|

STEP 4

| | |
|------------------------------|------------|
| Cost Savings Using ASACLEAN: | <u>82%</u> |
|------------------------------|------------|

Additional Savings:

| | | | |
|--------------------------------|---|-----------------------------------|-----------------------------------|
| Off-Spec/Total Amount Produced | = | <u> </u> / <u> </u> | <u> </u> / <u> </u> |
|--------------------------------|---|-----------------------------------|-----------------------------------|

Conclusion: ASACLEAN Purging Compound Saves Time & Money!

Contact us directly at: 1-800-787-4348, or visit our website www.ASACLEAN.com