


# ASACLEAN® Purging Compound

## COST SAVINGS ANALYSIS

Actual Test Case

<b>500T</b>	<b>64 oz</b>				<b>PS</b>	<b>U</b>
Machine Size	Barrel Capacity				Current Purge	ASACLEAN Grade
Dark	PP	<input type="checkbox"/> YES	<input type="checkbox"/> NO		Light	PP
Color	Material	Deposit	Removal		Color	Material

### STEP 1

Machine Downtime	<b>X</b> Estimated Machine Running Cost	=	Current Purging Method		Purge with ASACLEAN
			0.5 Hr		0.5 Hr
			x \$ 40.00 /HR		\$ 40.00 /HR
	Machine Downtime Cost:		<u>\$ 20.00</u>		<u>\$ 20.00</u>

### STEP 2

Amount of Purge Material Used	Purge Material <b>X</b> Price/LB	=	220 LBS		13 LBS
			x \$ 0.90 /LB		x \$ 5.05 /LB
<b>Plus</b>			Total \$ 198.00		\$ 65.65
Replacement Resin Qty	<b>X</b> Resin Price/LB	=	LBS		15 LBS
			x \$ /LB		x \$ 0.90 /LB
	Total Purge Materials Cost:		Total \$ -		\$ 13.50
			<u>\$ 198.00</u>		<u>\$ 79.15</u>

### STEP 3

Total Cost to Purge: (Step 1 + Step 2)	=	<u>\$ 218.00</u>	<u>\$ 99.15</u>
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### STEP 4

Cost Savings Using ASACLEAN:	<b>55%</b>
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### Additional Savings:

Off-Spec/Total Amount Produced	=	<input data-bbox="812 1795 1015 1841" type="text" value=" / "/>	<input data-bbox="1193 1795 1502 1841" type="text" value=" / "/>
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**Conclusion: ASACLEAN Purging Compound Saves Time & Money!**

Contact us directly at: 1-800-787-4348, or visit our website [www.ASACLEAN.com](http://www.ASACLEAN.com)