

ASACLEAN® Purging Compound

COST SAVINGS ANALYSIS

Actual Test Case

900T	230oz
Machine Size	Barrel Capacity

Novachem	UP
Current Purge	ASACLEAN Grade

Dark Gray	PP	<input type="checkbox"/> YES	<input type="checkbox"/> NO
Color	Material	Deposit	Removal



Light Gray	PP
Color	Material

STEP 1

Machine Downtime	X Estimated Machine Running Cost	=	Current Purging Method	Purge with ASACLEAN
			3.5 Hr	0.5 Hr
			x \$ 80.00 /HR	x \$ 80.00 /HR
	Machine Downtime Cost:		\$ 280.00	\$ 40.00

STEP 2

Amount of Purge Material Used	Purge Material X Price/LB	=	45 LBS	14 LBS
			x \$ 5.00 /LB	x \$ 2.72 /LB
Plus			Total \$ 225.00	\$ 38.08
Replacement Resin Qty	X Resin Price/LB	=	100 LBS	30 LBS
			x \$ 1.00 /LB	x \$ 1.00 /LB
	Total Purge Materials Cost:		Total \$ 100.00	\$ 30.00
			\$ 325.00	\$ 68.08

STEP 3

Total Cost to Purge: (Step 1 + Step 2)	=	\$ 605.00	\$ 108.08
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STEP 4

Cost Savings Using ASACLEAN:	82%
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Additional Savings:

Off-Spec/Total Amount Produced	=	<input style="width: 100px;" type="text" value=" / "/>	<input style="width: 100px;" type="text" value=" / "/>
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Conclusion: ASACLEAN Purging Compound Saves Time & Money!

Contact us directly at: 1-800-787-4348, or visit our website www.ASACLEAN.com