

ASACLEAN® Purging Compound

COST SAVINGS ANALYSIS

Actual Test Case

85T		Virgin PP		E	
Machine Size	Barrel Capacity	Current Purge		ASACLEAN Grade	
White Color	F-PVC Material	<input type="checkbox"/> YES Deposit	<input type="checkbox"/> NO Removal	Natural Color	PC Material
		Current Purging Method		Purge with ASACLEAN	
		3 Hr		1 Hr	
		x \$ 50.00 /HR		x \$ 50.00 /HR	
Machine Downtime					
X Estimated Machine Running Cost					
Machine Downtime Cost:		\$ 150.00		\$ 50.00	

STEP 2

Amount of Purge Material Used	Purge Material X Price/LB	=	6 LBS	3 LBS
			x \$ 0.40 /LB	x \$ 5.15 /LB
Plus			Total \$ 2.40	\$ 15.45
Replacement Resin Qty	X Resin Price/LB	=	LBS	3 LBS
			x /LB	x \$ 0.40 /LB
Total Purge Materials Cost:			Total \$ -	\$ 1.20
			\$ 2.40	\$ 16.65

STEP 3

Total Cost to Purge: (Step 1 + Step 2)	=	\$ 152.40	\$ 65.45
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STEP 4

Cost Savings Using ASACLEAN:		57%
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Additional Savings:

Off-Spec/Total Amount Produced	=	/	/
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**Conclusion: ASACLEAN Purging Compound
Saves Time & Money!**

Contact us directly at: 1-800-787-4348, or visit our website www.ASACLEAN.com