


ASACLEAN® Purging Compound

COST SAVINGS ANALYSIS

Actual Test Case

2000T	12lb				Natural PE	E
Machine Size	Barrel Capacity				Current Purge	ASACLEAN Grade
RED	HDPE	<input type="checkbox"/> YES	<input type="checkbox"/> NO		YELLOW	HDPE
Color	Material	Deposit	Removal		Color	Material

STEP 1

Machine Downtime	X Estimated Machine Running Cost	=	Current Purging Method	1.17 Hr	Purge with ASACLEAN	0.5 Hr
			x \$ 252.00 /HR		x \$ 252.00 /HR	
	Machine Downtime Cost:		\$ 294.84		\$ 126.00	

STEP 2

Amount of Purge Material Used	Purge Material X Price/LB	=	20 LBS	20 LBS
			x \$ 0.40 /LB	x \$ 4.70 /LB
Plus			Total \$ 8.00	\$ 94.00
Replacement Resin Qty	X Resin Price/LB	=	LBS	20 LBS
			x /LB	x \$ 0.40 /LB
	Total Purge Materials Cost:		Total \$ -	\$ 8.00
			\$ 8.00	\$ 102.00

STEP 3

Total Cost to Purge: (Step 1 + Step 2)	=	\$ 302.84	\$ 228.00
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STEP 4

Cost Savings Using ASACLEAN:	45%
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Additional Savings:

Total Reject Part Cost	\$115.00	\$2.30
Off-Spec/Total Amount Produced	= 50 /	1 /

Conclusion: ASACLEAN Purging Compound Saves Time & Money!

Contact us directly at: 1-800-787-4348, or visit our website www.ASACLEAN.com